

Date: Thursday, 31/07/2008 2:26:41 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GUARD
Job Number	: 40869		
Estimate Number	: 13302		
P.O. Number	:	Part Number	: D37751
This Issue	: 31/07/2008	S.O. No.	: D3775 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 31/07/2008	Type	: MACHINED PARTS
Previous Run	: 40658	Drawing Revision	: B
Written By	:	Material	:
Checked & Approved By	: <u>JL</u> 08.8.01	Due Date	: 08/08/2008 Qty: 32 Um: Each
Comment	: Est Rev:A New Issue 08-05-05 JLM Verified By:EC Est Rev:B 08-07-18 revB as per dwg DD verified by:EC		
<b>Additional Product</b>			
Job Number:			
<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>	
1.0	MDELRLINR1500	Inventory	
Comment: Qty.: 0.2468 f(s)/Unit Total : 7.8960 f(s) 1.50" Black Delrin Bar Batch: <u>M108460</u> <u>24-8/68/09</u>			
2.0	DOOSAN LATHE	DOOSAN LATHE	
Comment: DOOSAN LATHE			
1- Turn as per Folio FA742 Rev: <u>B</u> & Dwg D3775Rev: <u>H</u>			
2-Deburr per dwg D3775 <u>Rg 08/8/09</u>			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>14 08/8/09 (32)</u>			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK <u>18 08/8/09 (32)</u>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 <u>ST119 18 08/08/11 X32</u>			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 31/07/2008 2:26:42 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUARD

Job Number: 40869

Part Number: D37751

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(32)

Comment: FINAL INSPECTION/W/O RELEASE

Dsalodra

Job Completion:



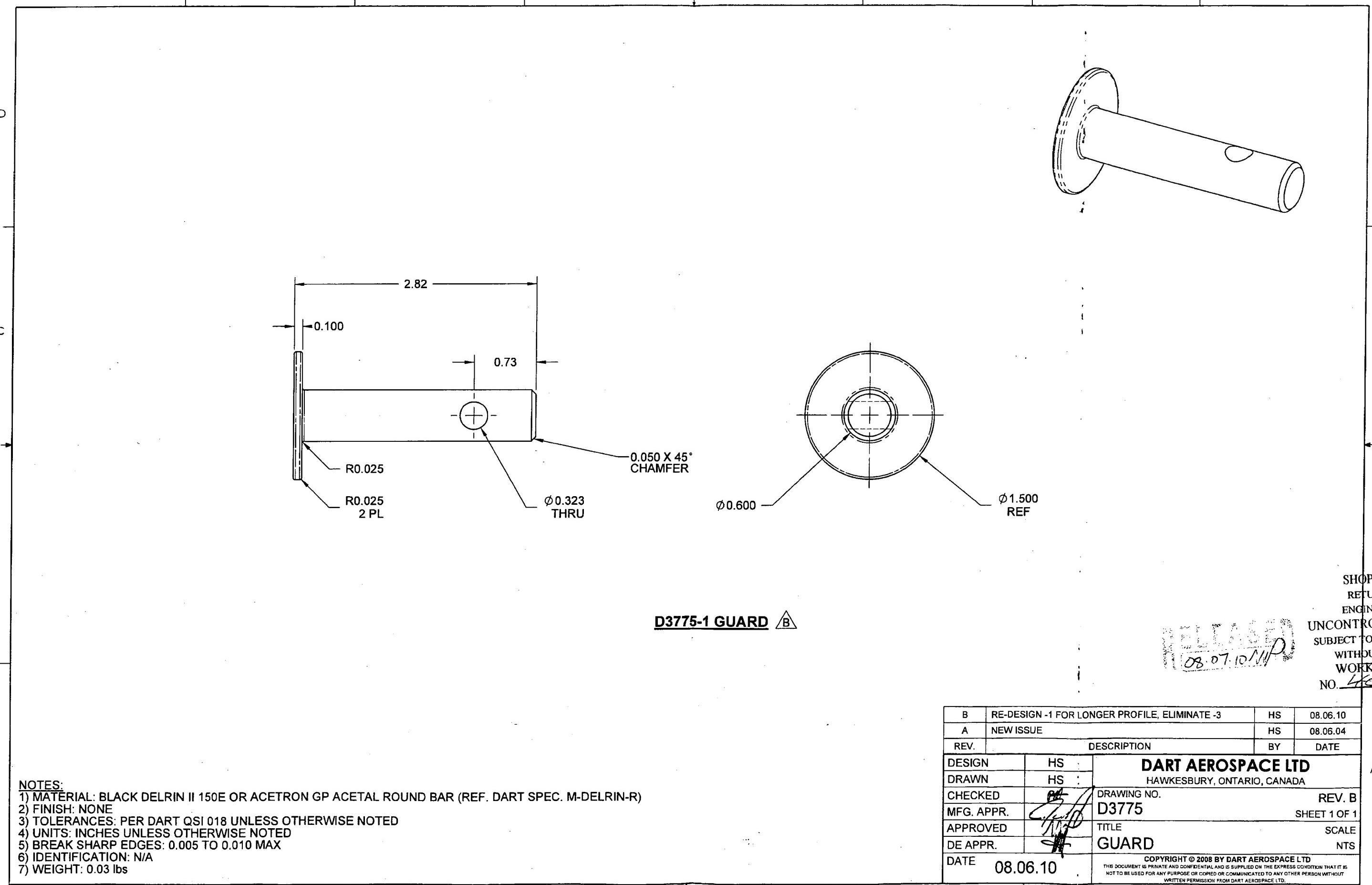
MF 08-08-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



B	RE-DESIGN -1 FOR LONGER PROFILE, ELIMINATE -3		HS	08.06.10
A	NEW ISSUE		HS	08.06.04
REV.	DESCRIPTION		BY	DATE
DESIGN	HS	<b>DART AEROSPACE LTD</b>		
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>[Signature]</i>	DRAWING NO.		
MFG. APPR.	<i>[Signature]</i>	D3775	REV. B	
APPROVED	<i>[Signature]</i>	TITLE	SHEET 1 OF 1	
DE APPR.	<i>[Signature]</i>	SCALE	NTS	
DATE	08.06.10		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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WORK ORDER  
NO. *46209*

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b>	<b>Part Number:</b>	
<b>Inspection Dwg:</b>	<b>Rev:</b>	<b>Page 1 of 1</b>

# **FIRST ARTICLE INSPECTION CHECKLIST**

X First Article Prototype

Measured by:	RJ	Audited by:	SP	Prototype Approval:	
Date:	08/08/09	Date:	08/08/09	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	